

APPAREL CONSTRUCTION 3  
 MAN'S CAMP SHIRT #1551  
 SIZES XS-XL

**MAN'S CAMP SHIRT:** Short sleeved or short sleeved with cuffs shirt has casual collar and front horizontal button closure.

**SUGGESTED FABRICS:** Lightweight fabrics such as cotton and cotton blends. Batiste, broadcloth, calico, challis, chambray, eyelet. Avoid plaids. Stripes okay.

**NOTIONS:** One spool all-purpose polyester thread, chalk pencil, blue water-soluble marker, lightweight fusible knit interfacing, five 5/8" buttons, four cones of polyester serger thread (optional).

**WHAT YOU WILL NEED AT HOME:** Sewing machine (with straight stitch, zigzag stitch, 3-step zigzag or serger (optional) and zipper foot, scissors (shears and thread snips), iron (with steam), tape measure, sewing machine needles (Universal size 80/12), pins, pin cushion, press cloth, seam gauge, seam ripper, clapper, pressing ham, point turner, loop turner, Optional: Buttonhole punch.

**BODY MEASUREMENTS**

Size	XS	S	M	L	XL
Chest	29½-30½	31½-32½	34-36	38-40	42-44

**FINISHED GARMENT MEASUREMENTS**

Size	XS	S	M	L	XL
Chest	38½	42½	46½	50½	54½

**YARDAGE\***

Size	XS	S	M	L	XL
45" wide	2	2¼	2¾	2¾	2¾
60" wide	1½	1¾	1¾	1¾	1¾

1 ¼ yard lightweight knit interfacing

\*With or without nap



Shirt Front



Shirt Back